



## WARMARBEITSSTAHL



gewalzt bzw. geschmiedet, geschält bzw. überdreht, Toleranzen nach EN 10060  
Stablängen von 3 - 5 m.

|     |       | 46CrSiMoV7<br>-<br>1.2329 | X37CrMoV5-1<br>EN ISO 4957<br>1.2343 | X40CrMoV5-1<br>EN ISO 4957<br>1.2344 | 32CrMoV12-28<br>EN ISO 4957<br>1.2365 | X38CrMoV5-3<br>EN ISO 4957<br>1.2367 | 55NiCrMoV7<br>EN ISO 4957<br>1.2714 | 55NiCrMoV7<br>EN ISO 4957<br>1.2714 |
|-----|-------|---------------------------|--------------------------------------|--------------------------------------|---------------------------------------|--------------------------------------|-------------------------------------|-------------------------------------|
| MM  | KG/MM | GEGLÜHT                   | GEGLÜHT                              | GEGLÜHT                              | GEGLÜHT                               | GEGLÜHT                              | GEGLÜHT                             | VERGÜTET                            |
| 15  | 1,4   |                           | ♦                                    | ♦                                    |                                       |                                      |                                     |                                     |
| 16  | 1,6   |                           |                                      | ♦                                    |                                       |                                      |                                     |                                     |
| 20  | 2,5   |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 22  | 3,0   |                           |                                      | ♦                                    |                                       |                                      |                                     |                                     |
| 25  | 3,9   |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 30  | 5,6   |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 35  | 7,6   |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 40  | 9,9   |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 46  | 13,1  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 48  | 14,3  |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 50  | 15,5  |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 51  | 16,1  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 56  | 19,4  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 61  | 23,1  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 66  | 27,0  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 71  | 31,3  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 76  | 35,8  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 81  | 40,7  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 86  | 45,9  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 91  | 51,3  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 96  | 57,1  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 101 | 63,2  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 106 | 69,7  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 111 | 76,4  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 116 | 83,4  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 121 | 90,8  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 126 | 98,4  |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 131 | 106,4 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 136 | 114,7 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 141 | 123,3 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 146 | 132,2 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 152 | 143,2 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 157 | 152,8 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |



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|-----|-------|---------------------------|--------------------------------------|--------------------------------------|---------------------------------------|--------------------------------------|-------------------------------------|-------------------------------------|
| MM  | KG/MM | GEGLÜHT                   | GEGLÜHT                              | GEGLÜHT                              | GEGLÜHT                               | GEGLÜHT                              | GEGLÜHT                             | VERGÜTET                            |
| 162 | 162,7 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 167 | 172,9 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 172 | 183,4 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 177 | 194,2 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 182 | 205,4 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 187 | 216,8 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 192 | 228,6 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 197 | 240,6 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 202 | 253,0 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 207 | 265,7 |                           |                                      | ♦                                    | ♦                                     |                                      | ♦                                   | ♦                                   |
| 212 | 278,7 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 217 | 292,0 |                           |                                      | ♦                                    |                                       |                                      | ♦                                   | ♦                                   |
| 222 | 305,6 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 227 | 319,5 |                           | ♦                                    | ♦                                    |                                       |                                      | ♦                                   | ♦                                   |
| 232 | 333,7 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 237 | 348,2 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 242 | 363,1 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 247 | 378,3 |                           | ♦                                    | ♦                                    |                                       |                                      | ♦                                   | ♦                                   |
| 252 | 393,7 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 257 | 409,5 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 262 | 425,6 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 267 | 442,0 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 272 | 458,7 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 277 | 475,7 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 282 | 493,0 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    | ♦                                   | ♦                                   |
| 287 | 510,7 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 292 | 528,6 | ♦                         | ♦                                    | ♦                                    |                                       | ♦                                    | ♦                                   | ♦                                   |
| 297 | 546,9 |                           |                                      |                                      |                                       |                                      |                                     |                                     |
| 303 | 569,2 | ♦                         | ♦                                    | ♦                                    | ♦                                     | ♦                                    |                                     |                                     |
| 308 | 588,2 |                           |                                      |                                      | ♦                                     |                                      |                                     |                                     |
| 313 | 607,4 |                           | ♦                                    | ♦                                    | ♦                                     | ♦                                    |                                     |                                     |
| 323 | 646,8 | ♦                         | ♦                                    | ♦                                    |                                       | ♦                                    |                                     |                                     |
| 333 | 687,5 |                           | ♦                                    | ♦                                    |                                       | ♦                                    | ♦                                   | ♦                                   |



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|-----|--------|--------------------------------------|-------------------------------------------------|-------------------------------------------------|--------------------------------------------------|-------------------------------------------------|------------------------------------------------|-------------------------------------------------|
| MM  | KG/MM  |                                      |                                                 |                                                 |                                                  |                                                 |                                                |                                                 |
| 343 | 729,4  |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 353 | 772,6  | ♦                                    | ♦                                               | ♦                                               | ♦                                                | ♦                                               | ♦                                              | ♦                                               |
| 363 | 817,0  |                                      | ♦                                               | ♦                                               | ♦                                                | ♦                                               | ♦                                              | ♦                                               |
| 373 | 862,6  |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 383 | 909,5  | ♦                                    | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 393 | 957,6  |                                      |                                                 |                                                 |                                                  | ♦                                               |                                                |                                                 |
| 403 | 1006,9 | ♦                                    | ♦                                               | ♦                                               | ♦                                                | ♦                                               | ♦                                              | ♦                                               |
| 413 | 1057,5 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 423 | 1109,4 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 433 | 1162,4 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 443 | 1216,7 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 453 | 1272,3 | ♦                                    | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 463 | 1329,1 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 473 | 1387,1 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               |                                                |                                                 |
| 483 | 1446,4 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 493 | 1506,9 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              | ♦                                               |
| 503 | 1568,7 | ♦                                    | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 513 | 1631,6 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 523 | 1695,9 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 533 | 1761,4 |                                      | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 543 | 1828,1 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 553 | 1896,0 |                                      | ♦                                               | ♦                                               |                                                  |                                                 | ♦                                              | ♦                                               |
| 563 | 1965,2 | ♦                                    | ♦                                               | ♦                                               |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 573 | 2035,6 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              | ♦                                               |
| 583 | 2107,3 |                                      | ♦                                               |                                                 |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 593 | 2180,2 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              | ♦                                               |
| 603 | 2500,0 |                                      |                                                 |                                                 |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 623 | 2909,2 |                                      |                                                 |                                                 |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 653 | 3081,6 |                                      |                                                 |                                                 |                                                  | ♦                                               | ♦                                              | ♦                                               |
| 705 | 3258,9 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              | ♦                                               |
| 723 |        |                                      |                                                 |                                                 |                                                  |                                                 |                                                |                                                 |
| 755 | 3534,2 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              |                                                 |
| 805 | 4017,8 |                                      |                                                 |                                                 |                                                  |                                                 | ♦                                              |                                                 |



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|      |        | 46CrSiMoV7 | X37CrMoV5-1 | X40CrMoV5-1 | 32CrMoV12-28 | X38CrMoV5-3 | 55NiCrMoV7  | 55NiCrMoV7  |
|------|--------|------------|-------------|-------------|--------------|-------------|-------------|-------------|
|      |        | -          | EN ISO 4957 | EN ISO 4957 | EN ISO 4957  | EN ISO 4957 | EN ISO 4957 | EN ISO 4957 |
|      |        | 1.2329     | 1.2343      | 1.2344      | 1.2365       | 1.2367      | 1.2714      | 1.2714      |
| MM   | KG/MM  | GEGLÜHT    | GEGLÜHT     | GEGLÜHT     | GEGLÜHT      | GEGLÜHT     | GEGLÜHT     | VERGÜTET    |
| 855  | 4532,4 |            |             |             |              |             | ♦           |             |
| 905  | 5022,0 |            |             |             |              |             | ♦           |             |
| 925  | 5304,9 |            |             |             |              |             | ♦           |             |
| 1000 | 6200,0 |            |             |             |              |             | ♦           |             |