

## STAINLESS STEEL BILLETS



EN 10088-3 RESP. SEW 470, ROUND, FORGED,  
SURFACE TURNED, REFORGEABLE, 100% US-TESTED, LENGTHS 4-6 M,  
WITH PLUS TOLERANCE, UNTREATED, IG-RESISTANCE TESTED\*, CERTIFICATE EN 10204

MM	KG/M	410	304 L	304 L	316 L	F 51	321	316 Ti
		X12Cr13	X5CrNi18-10	X2CrNi19-11	X2CrNiMo17-13-2	X2CrNiMoN22-5-3	X6CrNiTi18-10	X6CrNiMoTi17-12-2
		1.4006*	1.4301/07	1.4306	1.4404	1.4462	1.4541	1.4571
170	179,2	♦	♦	♦	♦	♦	♦	♦
180	200,9	♦	♦	♦	♦	♦	♦	♦
190	223,8	♦	♦	♦	♦	♦	♦	♦
200	248,0	♦	♦	♦	♦	♦	♦	♦
220	300,1	♦	♦	♦	♦	♦	♦	♦
230	328,0	♦	♦	♦	♦	♦	♦	♦
250	387,5	♦	♦	♦	♦	♦	♦	♦
260	419,1	♦	♦	♦	♦	♦	♦	♦
270	452,0	♦	♦	♦	♦	♦	♦	♦
280	486,1	♦	♦	♦	♦	♦	♦	♦
290	521,4	♦	♦	♦	♦	♦	♦	♦
300	558,0	♦	♦	♦	♦	♦	♦	♦
310	595,8	♦	♦	♦	♦	♦	♦	♦
320	634,9	♦	♦	♦	♦	♦	♦	♦
330	675,2	♦	♦	♦	♦	♦	♦	♦
340	716,7	♦	♦	♦	♦	♦	♦	♦
350	759,5	♦	♦	♦	♦	♦	♦	♦
360	803,5	♦	♦	♦	♦	♦	♦	♦
380	895,3	♦	♦	♦	♦	♦	♦	♦
390	943,0	♦	♦	♦	♦	♦	♦	♦
400	992,0	♦	♦	♦	♦	♦	♦	♦

50 - 180 MM: HOT-ROLLED  
200 - 275 MM: ROLLED OR FORGED  
300 - 400 MM: FORGED

OUR MILLS ARE APPROVED ACC. TO AD 2000-W0

ON REQUEST: 1.4435, 1.4539, 1.4542 (17/4 PH), 1.4547 (15/5PH), 1.4828, 1.4845, 1.4876  
(ALLOY 800 BZW. 800 HT) AS WELL AS SUPER DUPLEX F55 AND F44

THE GRADES 1.4016, 1.4021, 1.4057, 1.4104 CAN BE SUPPLIED AT FULL HEAT ONLY (ABT. 40 TO.) FROM NEW PRODUCTION  
OR TO BE AGREED UPON

\* 1.4006: NOT IG-RESISTANT

♦ = STANDARD SIZES

## STAINLESS STEEL BILLETS

EN 10088-3 RESP. SEW 470, SQUARE, HOT-ROLLED RESP. FORGED  
SURFACE GROUND FOR CRACKS RESP. FULLY GROUND, REFORGEABLE, 100% US-TESTED,  
LENGTHS 4-6 M, WITH PLUS TOLERANCE, UNTREATED, IG-RESISTANCE TESTED\*, CERTIFI-  
CATE EN 10204

MM	KG/M	410	304 L	304 L	316 L	F 51	321	316 Ti
		X12Cr13	X5CrNi18-10	X2CrNi19-11	X2CrNiMo17-13-2	X2CrNiMoN22-5-3	X6CrNiTi18-10	X6CrNiMoTi17-12-2
		1.4006*	1.4301/07	1.4306	1.4404	1.4462	1.4541	1.4571
50	20,0	♦	♦	♦	♦		♦	♦
60	28,0	♦	♦	♦	♦		♦	♦
70	38,0	♦	♦	♦	♦		♦	♦
80	50,0	♦	♦	♦	♦		♦	♦
90	64,0	♦	♦	♦	♦		♦	♦
100	79,0	♦	♦	♦	♦		♦	♦
110	95,0	♦	♦	♦	♦	♦	♦	♦
120	113,0	♦	♦	♦	♦	♦	♦	♦
140	154,0	♦	♦	♦	♦	♦	♦	♦
150	177,0	♦	♦	♦	♦	♦	♦	♦
160	202,0	♦	♦	♦	♦	♦	♦	♦
180	256,0	♦	♦	♦	♦	♦	♦	♦
200	316,0	♦	♦	♦	♦	♦	♦	♦
235	436,0	♦	♦	♦	♦	♦	♦	♦
275	597,0	♦	♦	♦	♦	♦	♦	♦
300	711,0	♦	♦	♦	♦	♦	♦	♦
320	809,0	♦	♦	♦	♦	♦	♦	♦
340	913,0	♦	♦	♦	♦	♦	♦	♦
350	968,0	♦	♦	♦	♦	♦	♦	♦
375	1110,0	♦	♦	♦	♦	♦	♦	♦
400	1264,0	♦	♦	♦	♦	♦	♦	♦

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