

HOT WORKING TOOL STEEL

EN ISO 4957 / DIN 17350*, HOT-ROLLED RESP. FORGED
ANNEALED, PEELED RESP. TURNED, TOLERANCE EN 10060 (ONLY PLUS TOLERANCE),
LENGTH 2,5 - 5 M, CERTIFICATE EN 10204

MM	KG/M	H11	H13	H10	-	L6	L6
		X38CrMoV5-1	X40CrMoV5-1	X32CrMoV3-3	X38CrMoV5-3	56NiCrMoV7	56NiCrMoV8
		1.2343	1.2344	1.2365	1.2367	1.2714	1.2714
						ANNEALED	Q&T
15	1,4		♦	♦	♦		
16	1,6		♦				
20	2,5	♦	♦	♦	♦	♦	♦
22	3,0		♦				
25	3,9	♦	♦	♦	♦	♦	♦
30	5,6	♦	♦	♦	♦	♦	♦
35	7,6	♦	♦	♦	♦	♦	♦
40	9,9	♦	♦	♦	♦	♦	♦
46	13,1	♦	♦	♦	♦	♦	♦
48	14,3		♦				
50	15,5		♦				♦
51	16,1	♦	♦	♦	♦	♦	♦
56	19,4	♦	♦	♦	♦	♦	♦
61	23,1	♦	♦	♦	♦	♦	♦
66	27,0	♦	♦	♦	♦	♦	♦
71	31,3	♦	♦	♦	♦	♦	♦
76	35,8	♦	♦	♦	♦	♦	♦
81	40,7	♦	♦	♦	♦	♦	♦
86	45,9	♦	♦	♦	♦	♦	♦
91	51,3	♦	♦	♦	♦	♦	♦
96	57,1	♦	♦	♦	♦	♦	♦
101	63,2	♦	♦	♦	♦	♦	♦
106	69,7	♦	♦	♦	♦	♦	♦
111	76,4	♦	♦	♦	♦	♦	♦
116	83,4	♦	♦	♦	♦	♦	♦
121	90,8	♦	♦	♦	♦	♦	♦
126	98,4	♦	♦	♦	♦	♦	♦
131	106,4	♦	♦	♦	♦	♦	♦
136	114,7	♦	♦	♦	♦	♦	♦
141	123,3	♦	♦	♦	♦	♦	♦
146	132,2	♦	♦	♦	♦	♦	♦
152	143,2	♦	♦	♦	♦	♦	♦
157	152,8	♦	♦	♦	♦	♦	♦
162	162,7	♦	♦	♦	♦	♦	♦

♦ = STANDARD SIZES



HOT WORKING TOOL STEEL

EN ISO 4957 / DIN 17350*, HOT-ROLLED RESP. FORGED
ANNEALED, PEELED RESP. TURNED, TOLERANCE EN 10060 (ONLY PLUS TOLERANCE),
LENGTH 2,5 - 5 M, CERTIFICATE EN 10204

MM	KG/M	H11	H13	H10	-	L6	L6
		X38CrMoV5-1	X40CrMoV5-1	X32CrMoV3-3	X38CrMoV5-3	56NiCrMoV7	56NiCrMoV8
		1.2343	1.2344	1.2365	1.2367	1.2714	1.2714
						ANNEALED	Q&T
167	172,9	♦	♦	♦	♦	♦	♦
172	183,4	♦	♦	♦	♦	♦	♦
177	194,2	♦	♦	♦	♦	♦	♦
182	205,4	♦	♦	♦	♦	♦	♦
187	216,8	♦	♦	♦	♦	♦	♦
192	228,6	♦	♦	♦	♦	♦	♦
197	240,6	♦	♦	♦	♦	♦	♦
202	253,0	♦	♦	♦	♦	♦	♦
207	265,7		♦			♦	♦
212	278,7	♦	♦	♦	♦	♦	♦
217	292,0	♦	♦			♦	♦
222	305,6	♦	♦	♦	♦	♦	♦
227	319,5	♦	♦			♦	♦
232	333,7	♦	♦	♦	♦	♦	♦
237	348,2	♦	♦			♦	♦
242	363,1	♦	♦	♦	♦	♦	♦
247	378,3		♦			♦	♦
252	393,7	♦	♦	♦	♦	♦	♦
257	409,5		♦			♦	♦
262	425,6	♦	♦	♦	♦	♦	♦
267	442,0		♦			♦	♦
272	458,7	♦	♦	♦	♦	♦	♦
277	475,7	♦	♦			♦	♦
282	493,0	♦	♦	♦	♦	♦	♦
287	510,7		♦			♦	♦
292	528,6	♦	♦	♦	♦	♦	♦
297	546,9		♦			♦	♦
303	569,2	♦	♦	♦	♦		♦
308	588,2		♦	♦			♦
313	607,4	♦	♦	♦	♦		♦
323	646,8	♦	♦	♦	♦		♦
333	687,5	♦	♦	♦	♦	♦	♦
343	729,4	♦	♦	♦	♦	♦	♦
353	772,6	♦	♦	♦	♦	♦	♦

♦ = STANDARD SIZES



HOT WORKING TOOL STEEL

EN ISO 4957 / DIN 17350*, HOT-ROLLED RESP. FORGED
ANNEALED, PEELED RESP. TURNED, TOLERANCE EN 10060 (ONLY PLUS TOLERANCE),
LENGTH 2,5 - 5 M, CERTIFICATE EN 10204

MM	KG/M	H11	H13	H10	-	L6	L6
		X38CrMoV5-1	X40CrMoV5-1	X32CrMoV3-3	X38CrMoV5-3	56NiCrMoV7	56NiCrMoV8
		1.2343	1.2344	1.2365	1.2367	1.2714	1.2714
						ANNEALED	Q&T
363	817,0	♦	♦	♦	♦	♦	♦
373	862,6	♦	♦	♦	♦	♦	♦
383	909,5	♦	♦	♦	♦	♦	♦
393	957,6		♦	♦	♦	♦	♦
403	1006,9	♦	♦	♦	♦	♦	♦
413	1057,5		♦			♦	♦
423	1109,4	♦	♦			♦	♦
433	1162,4		♦			♦	♦
443	1216,7		♦			♦	♦
453	1272,3	♦	♦			♦	♦
463	1329,1	♦	♦			♦	♦
473	1387,1		♦			♦	♦
483	1446,4	♦	♦			♦	♦
493	1506,9	♦	♦			♦	♦
503	1568,7	♦	♦			♦	♦
513	1631,6	♦	♦			♦	♦
523	1695,9	♦	♦			♦	♦
533	1761,4		♦			♦	♦
543	1828,1		♦			♦	♦
553	1896,0		♦			♦	♦
563	1965,2	♦	♦			♦	♦
573	2035,6		♦			♦	♦
583	2107,3		♦			♦	♦
593	2180,2		♦			♦	♦
635	2500,0					♦	
645	2579,4						
685	2909,2					♦	
705	3081,6					♦	
725	3258,9					♦	
755	3534,2					♦	
805	4017,8					♦	
855	4532,4					♦	

♦ = STANDARD SIZES