



HIGH SPEED STEEL

EN ISO 4957, DRAWN, GROUND, POLISHED, FREE OF DECARBURIZATION, TOLERANCE H9,
 CERTIFICATE EN 10204

LENGTH ≤ 5,00 MM = 2000 MM (± 50 MM) > 5,00 MM = 3200 MM (± 50 MM)

MM	KG/M	M35	M42	M2	M52
		HS6-5-2-5	HS2-9-1-8	HS6-5-2	S 1-5-2
		1.3243	1.3247	1.3343	1.3392
1,00	0,01			♦	
1,20	0,01			♦	
1,40	0,01			♦	
1,50	0,01			♦	
1,60	0,02			♦	
1,70	0,02			♦	
1,80	0,02			♦	
2,00	0,02			♦	
2,20	0,03	♦		♦	
2,30	0,03	♦		♦	
2,70	0,05	♦		♦	
2,80	0,05	♦		♦	
3,20	0,06	♦		♦	♦
3,30	0,07	♦		♦	♦
3,40	0,07			♦	♦
3,50	0,08			♦	♦
3,70	0,08	♦		♦	♦
4,20	0,11	♦		♦	♦
4,30	0,11	♦	♦	♦	♦
4,40	0,12			♦	
4,50	0,13			♦	
4,70	0,14	♦		♦	♦
5,00	0,16	♦		♦	
5,20	0,17	♦		♦	♦
5,30	0,17	♦	♦	♦	♦
5,40	0,18			♦	
5,50	0,19			♦	
5,70	0,20	♦		♦	♦
5,80	0,21	♦		♦	♦
6,20	0,24	♦		♦	♦
6,30	0,25	♦	♦	♦	♦

♦ = STANDARD SIZES



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		HS6-5-2-5	HS2-9-1-8	HS6-5-2	S 1-5-2
		1.3243	1.3247	1.3343	1.3392
6,50	0,26			♦	
6,60	0,27			♦	
6,70	0,28	♦		♦	♦
6,80	0,29	♦		♦	♦
8,70	0,47	♦		♦	♦
9,20	0,52	♦	♦	♦	♦
9,70	0,58	♦	♦	♦	♦
10,20	0,65	♦		♦	
10,30	0,66	♦	♦	♦	♦
10,70	0,71	♦		♦	♦
10,80	0,72	♦		♦	♦
11,20	0,78	♦		♦	
11,30	0,79	♦	♦	♦	♦
11,80	0,86	♦		♦	♦
12,20	0,92	♦		♦	
12,30	0,94	♦	♦	♦	♦
12,70	1,00	♦		♦	♦
12,80	1,02	♦		♦	
13,00	1,05	♦		♦	
13,20	1,08	♦		♦	
13,30	1,10	♦	♦	♦	