



COLD WORKING TOOL STEEL



EN ISO 4957, HOT-ROLLED RESP. FORGED
 ANNEALED, PEELED RESP. TURNED, TOLERANCE EN 10060 (ONLY PLUS TOLERANCE),
 LENGTH 2,5 - 5 M, CERTIFICATE EN 10204

MM	KG/M	D3		A2	D2	D6	O1	O2		
		1.2080	1.2312	1.2363	1.2379	1.2436	1.2510	1.2767	1.2842	
		Q&T								
10	0,6				♦		♦			
15	1,4				♦			♦	♦	
16	1,6		♦							
20	2,5	♦		♦	♦	♦	♦	♦	♦	
22	3,0				♦					
25	3,9	♦		♦	♦	♦	♦	♦	♦	
30	5,6	♦			♦		♦	♦	♦	
33	6,8				♦					
35	7,6	♦		♦	♦	♦	♦	♦	♦	
40	9,9	♦		♦	♦	♦	♦	♦	♦	
46	13,1			♦	♦	♦	♦	♦	♦	
51	16,1	♦	♦	♦	♦	♦	♦	♦	♦	
56	19,4			♦	♦		♦	♦	♦	
61	23,1	♦	♦	♦	♦	♦	♦	♦	♦	
66	27,0				♦		♦	♦	♦	
71	31,3	♦	♦	♦	♦	♦	♦	♦	♦	
76	35,8				♦		♦	♦	♦	
81	40,7	♦	♦	♦		♦	♦	♦	♦	
86	45,9						♦	♦	♦	
91	51,3	♦	♦	♦		♦	♦	♦	♦	
96	57,1						♦	♦	♦	
101	63,2	♦	♦	♦		♦	♦	♦	♦	
106	69,7						♦	♦		
111	76,4	♦	♦	♦		♦	♦	♦	♦	
116	83,4					♦	♦	♦		
121	90,8	♦	♦	♦	♦	♦	♦	♦	♦	
126	98,4				♦		♦			
131	106,4	♦	♦	♦	♦	♦	♦	♦	♦	
136	114,7				♦		♦			
141	123,3	♦	♦	♦	♦	♦	♦	♦	♦	
146	132,2				♦		♦			
152	143,2	♦	♦	♦	♦	♦	♦	♦	♦	
157	152,8				♦		♦			

♦ = STANDARD SIZES



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		1.2080	1.2312	1.2363	1.2379	1.2436	1.2510	1.2767	1.2842	
162	162,7	♦	♦	♦	♦	♦	♦	♦	♦	♦
167	172,9				♦			♦		
172	183,4		♦							
177	194,2				♦			♦		
182	205,4	♦	♦	♦	♦	♦	♦	♦	♦	♦
187	216,8				♦			♦		
192	228,6	♦	♦	♦	♦	♦	♦	♦	♦	♦
197	240,6				♦			♦		
202	253,0	♦	♦	♦	♦	♦	♦	♦	♦	♦
207	265,7				♦					
212	278,7	♦	♦	♦	♦	♦	♦	♦	♦	♦
217	292,0				♦					
222	305,6	♦	♦	♦	♦	♦	♦	♦	♦	♦
227	319,5				♦					
232	333,7	♦	♦	♦	♦	♦	♦	♦	♦	♦
237	348,2				♦					
242	363,1	♦	♦	♦	♦	♦	♦	♦	♦	♦
247	378,3				♦					
252	393,7	♦	♦	♦	♦	♦	♦	♦	♦	♦
257	409,5									
262	425,6	♦	♦	♦		♦	♦	♦	♦	♦
267	442,0									
272	458,7	♦	♦	♦		♦	♦	♦	♦	♦
277	475,7									
282	493,0	♦	♦	♦		♦	♦	♦	♦	♦
287	510,7									
292	528,6	♦	♦	♦		♦	♦	♦	♦	♦
297	546,9									
303	569,2	♦	♦	♦		♦	♦	♦	♦	♦
308	588,2								♦	
313	607,4	♦				♦			♦	♦
323	646,8	♦	♦			♦			♦	♦
333	687,5	♦				♦			♦	

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		1.2080	1.2312	1.2363	1.2379	1.2436	1.2510	1.2767	1.2842
		Q&T							
343	729,4	♦			♦			♦	
353	772,6	♦	♦		♦			♦	♦
363	817,0				♦				
373	862,6				♦				
383	909,5		♦		♦				♦
393	957,6				♦				
403	1006,9		♦		♦				♦
413	1057,5				♦				
423	1109,4				♦				
433	1162,4				♦				
443	1216,7				♦				
453	1272,3		♦		♦				♦
463	1329,1				♦				
473	1387,1				♦				
483	1446,4				♦				♦
493	1506,9				♦				
503	1568,7				♦				♦
513	1631,6				♦				
523	1695,9				♦				
533	1761,4								
543	1828,1								
553	1896,0								
563	1965,2								
573	2035,6								
583	2107,3				♦				
593	2180,2								
605	2269,4								
615	2345,0				♦				